

HONDA

INSTALLATION INSTRUCTIONS

Accessory

SADDLEBAG STAY B
P/N 08L74-MKP-J80

Application

CB500X/XA

Publication No.

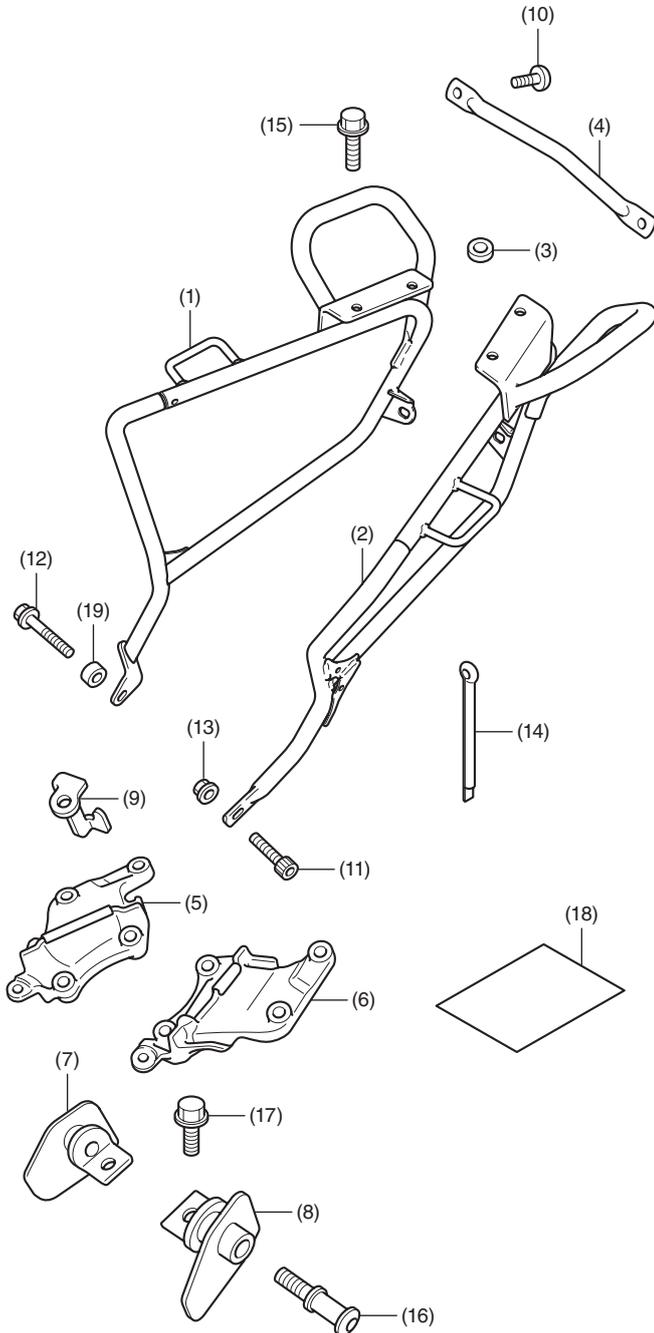
MII

Issue Date

October 2018

Honda Dealer: Please give a copy of these instructions to your customer.

PARTS LIST



No.	Description	Qty
(1)	Right saddlebag stay	1
(2)	Left saddlebag stay	1
(3)	Washer	2
(4)	Cross pipe	1
(5)	Right carrier stay	1
(6)	Left carrier stay	1
(7)	Right hook stay	1
(8)	Left hook stay	1
(9)	Helmet hook	1
(10)	8 mm socket bolt (short)	2
(11)	8 mm socket bolt (long)	1
(12)	8 mm flange bolt (long)	1
(13)	8 mm flange nut	3
(14)	Pin	1
(15)	8 mm flange bolt (short)	4
(16)	8 mm hook bolt	2
(17)	6 mm flange bolt	2
(18)	Installation Instructions URL	1
(19)	Collar	1

TOOLS AND SUPPLY REQUIRED

Socket (10 and 12 mm)

Ratchet

Hex wrench (6 and 8 mm)

Long nose pliers

Torque wrench

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

Item	N-m	kgf-m	lbf-ft
6 mm flange bolt	12	1.2	9
8 mm socket bolt	22	2.2	16
8 mm hook bolt	22	2.2	16
8 mm socket bolt (long only)	27	2.8	20
8 mm flange bolt and nut	27	2.8	20

MAXIMUM LOADING CAPACITY

- The weight of the cargo must not exceed the following maximum loading capacity:

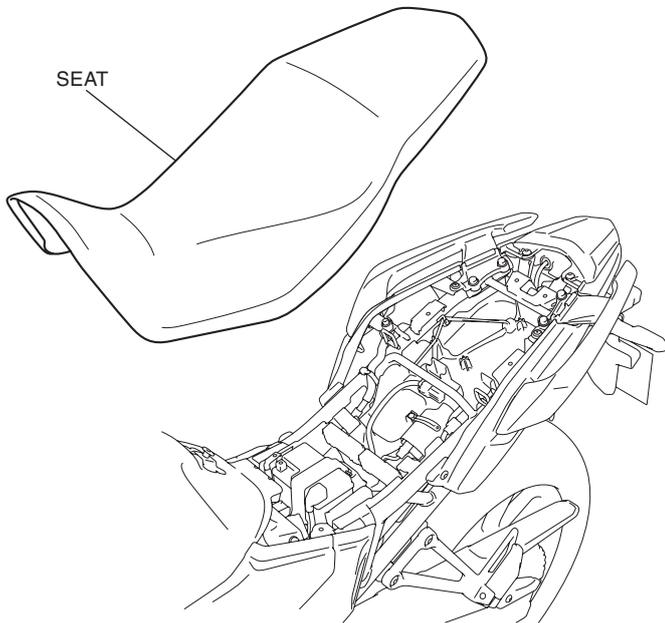
Maximum Loading Capacity	
Right saddlebag	8.8 lb (4.0 kg)
Left saddlebag	8.8 lb (4.0 kg)

INSTALLATION

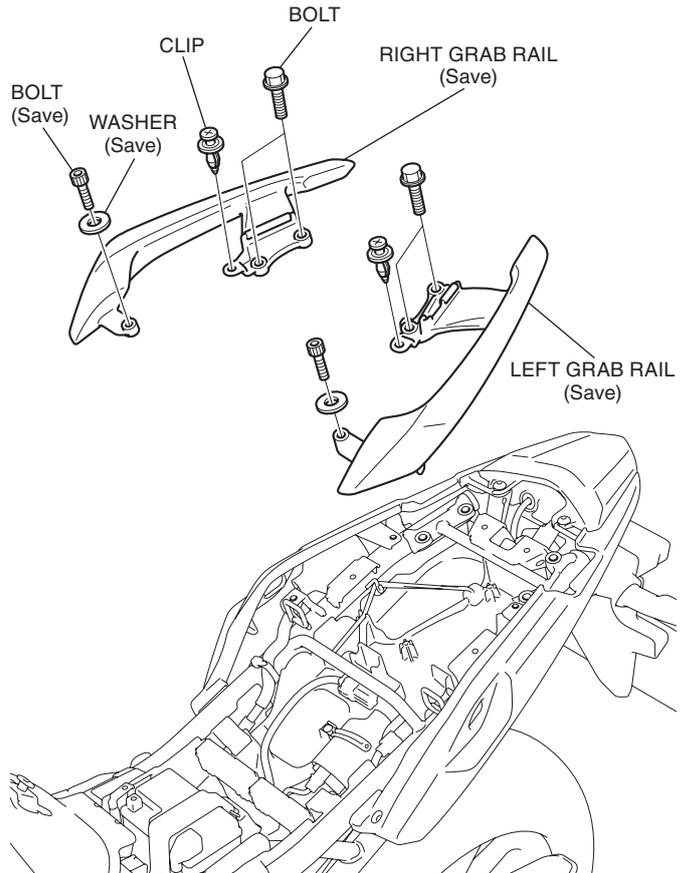
⚠ CAUTION

- To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

1. Remove the seat as shown.



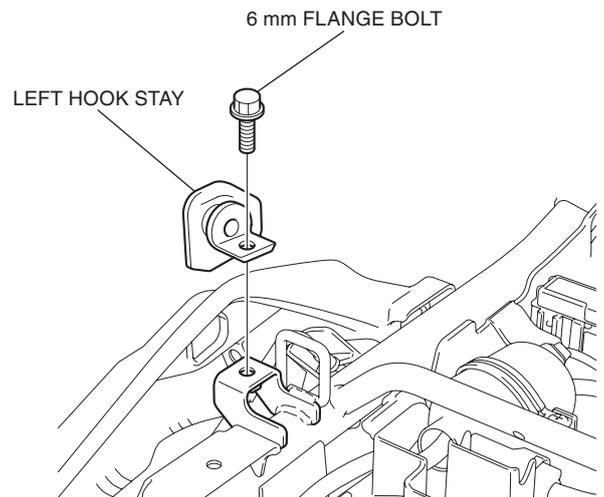
2. Remove the right and left grab rails as shown.



3. Install the left hook stay as shown.

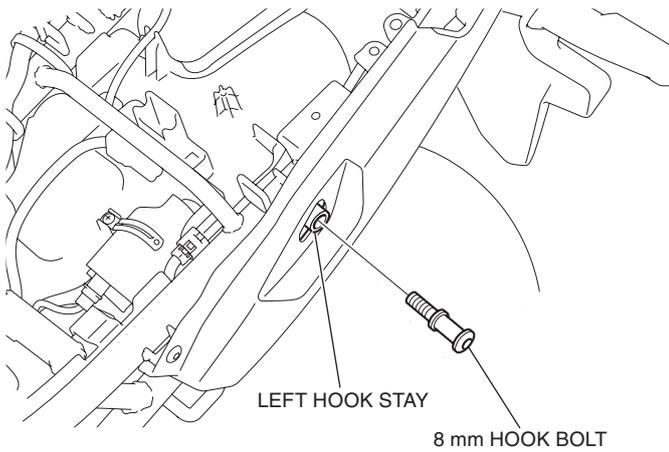
- Repeat on the right side.

<Left side>

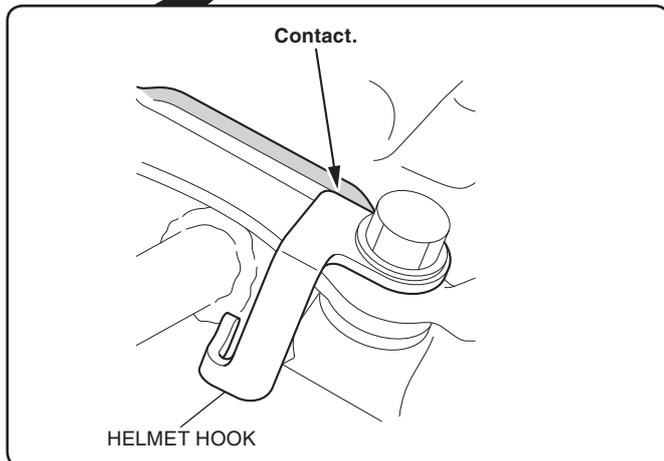
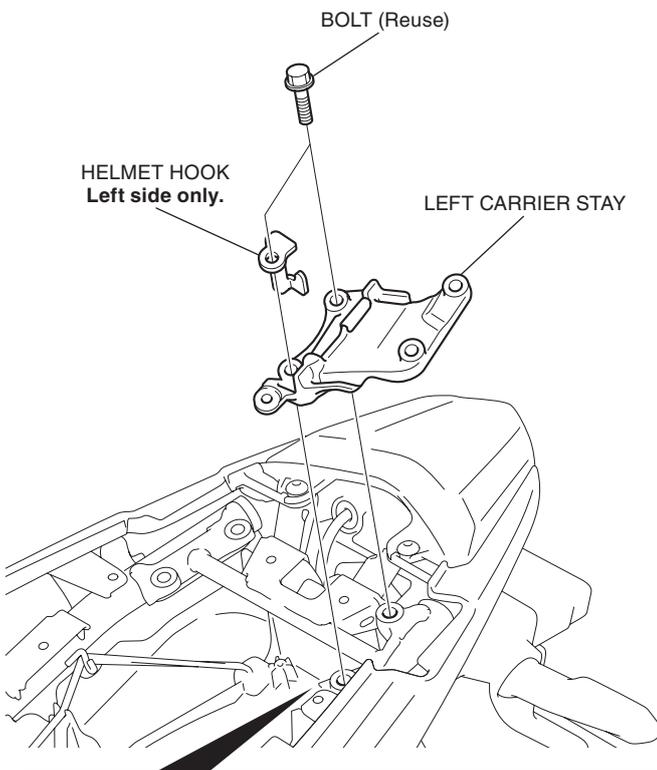


4. Install the 8 mm hook bolt as shown.
- Repeat on the right side.

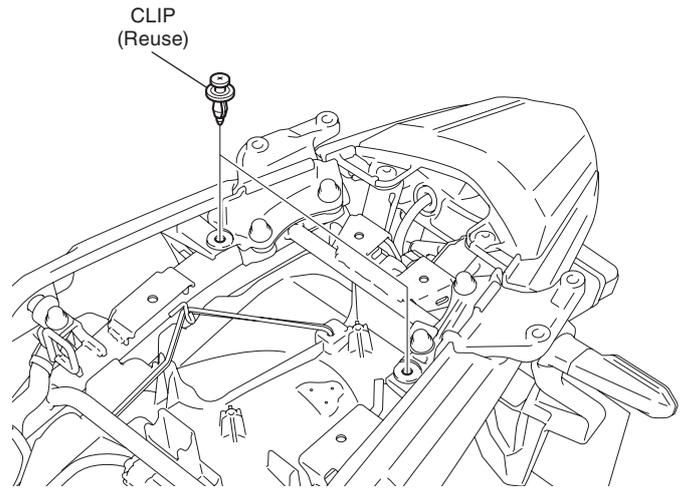
<Left side>



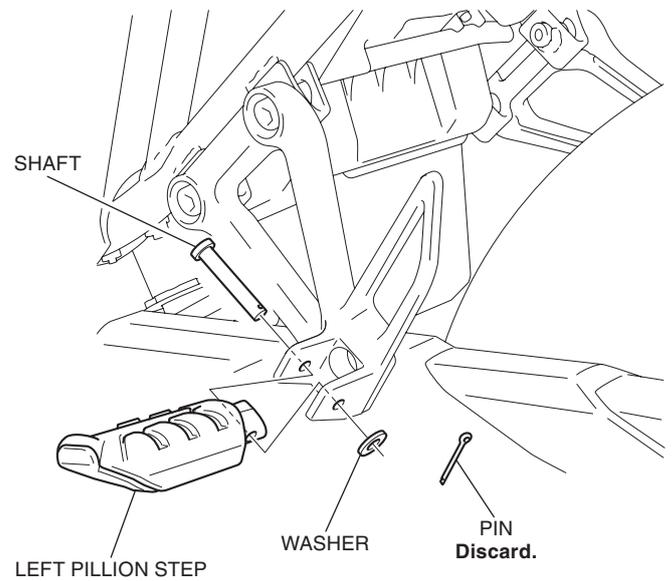
5. Loosely install the left carrier stay as shown.
- Repeat on the right side.



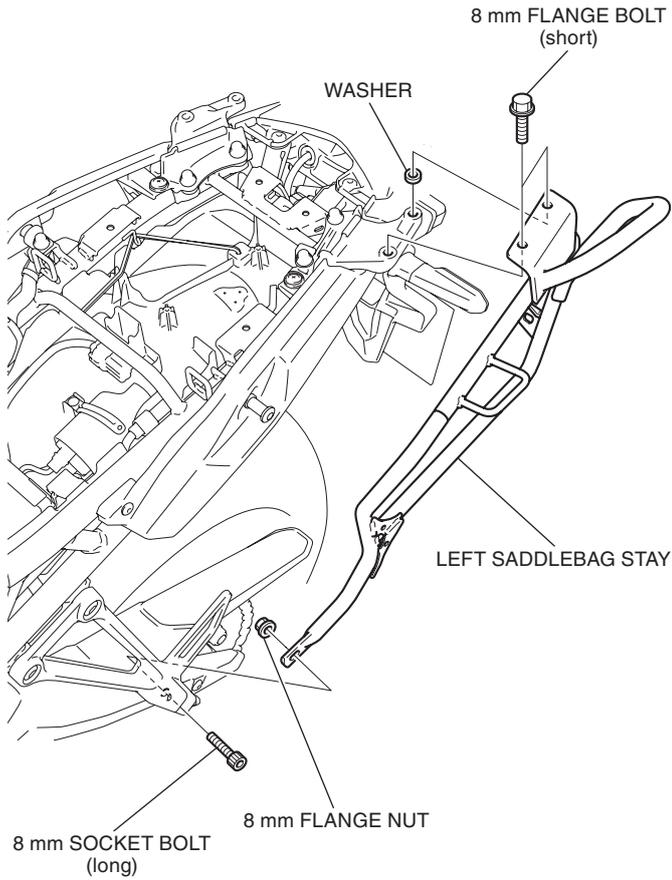
6. Install the clips as shown.



7. Remove the left pillion step as shown.
- <Left side>

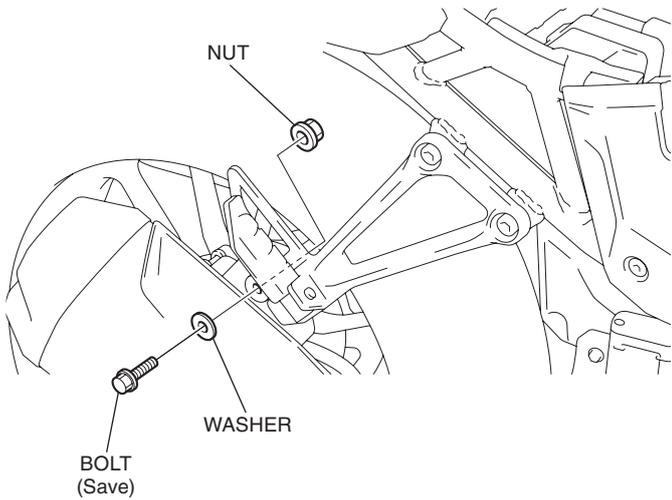


8. Loosely install the left saddlebag stay as shown.

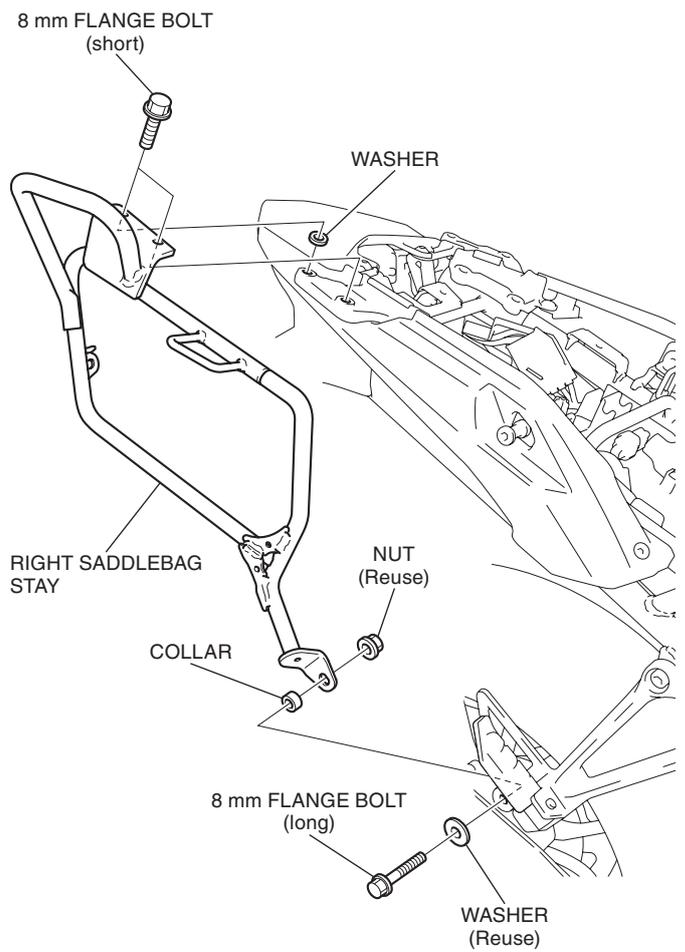


9. Remove the parts as shown.

<Right side>

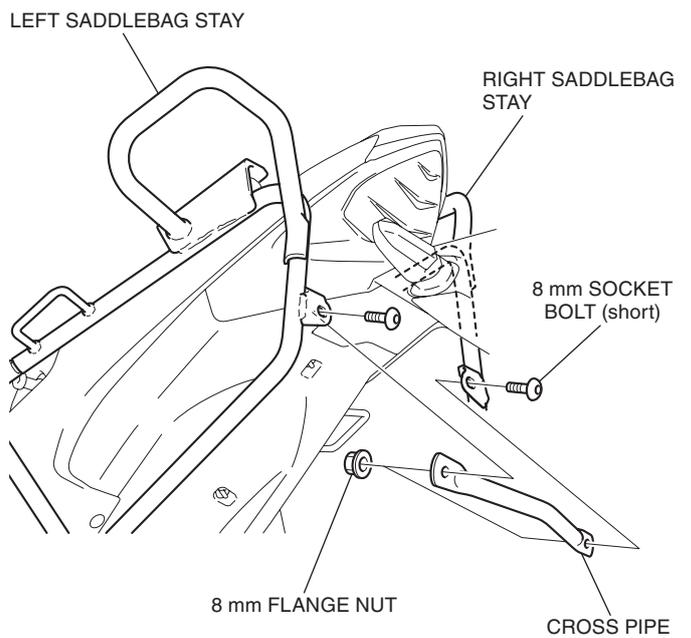


10. Loosely install the right saddlebag stay as shown.



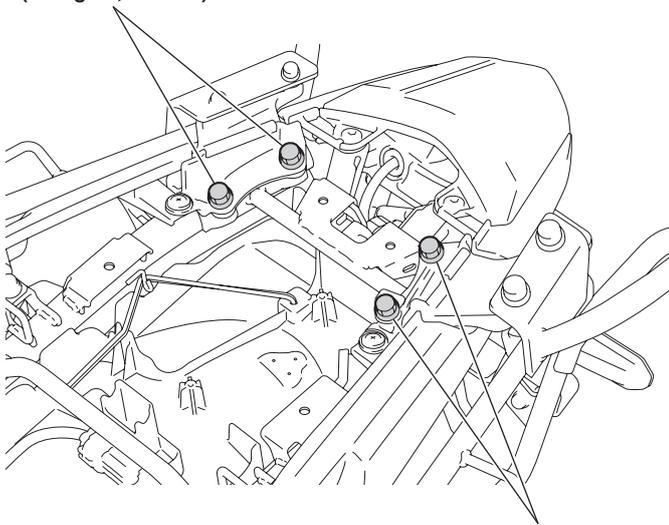
11. Loosely install the cross pipe as shown.

<Rear side>



12. Tighten all loosely installed hardware to the specifications in the torque chart.

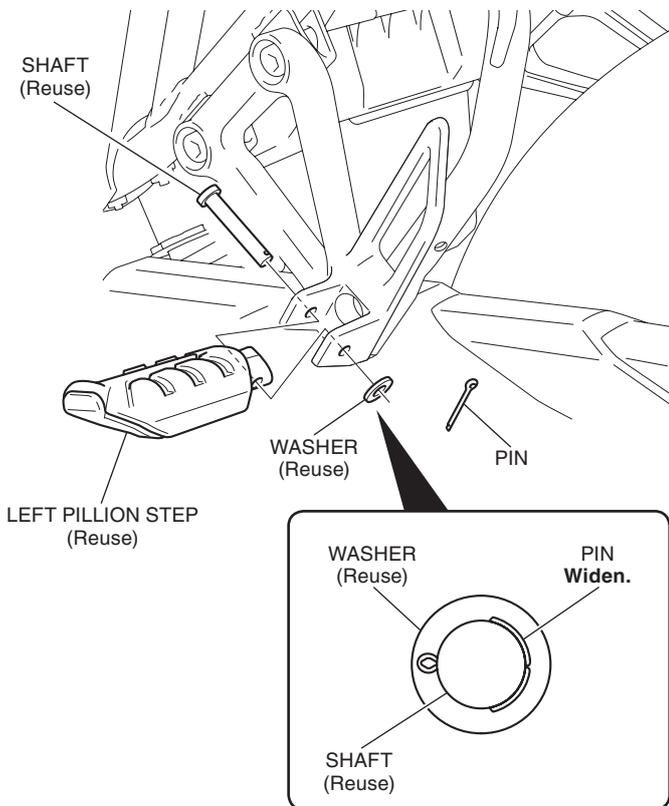
BOLT (Reuse)
TORQUE: 31 N·m
(3.2 kgf·m, 23 lbf·ft)



BOLT (Reuse)
TORQUE: 31 N·m
(3.2 kgf·m, 23 lbf·ft)

13. Install the left pillion step as shown.

<Left side>



14. Install the motorcycle's parts in the reverse order of removal.